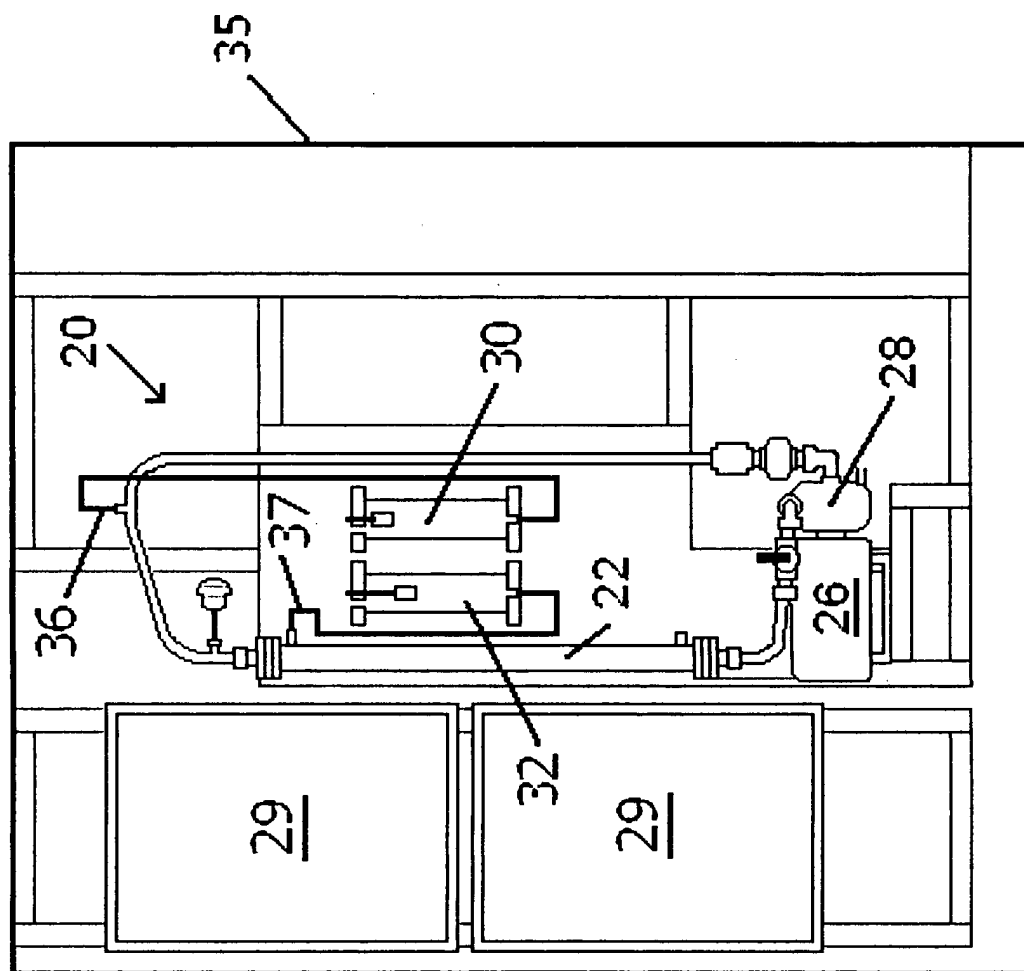
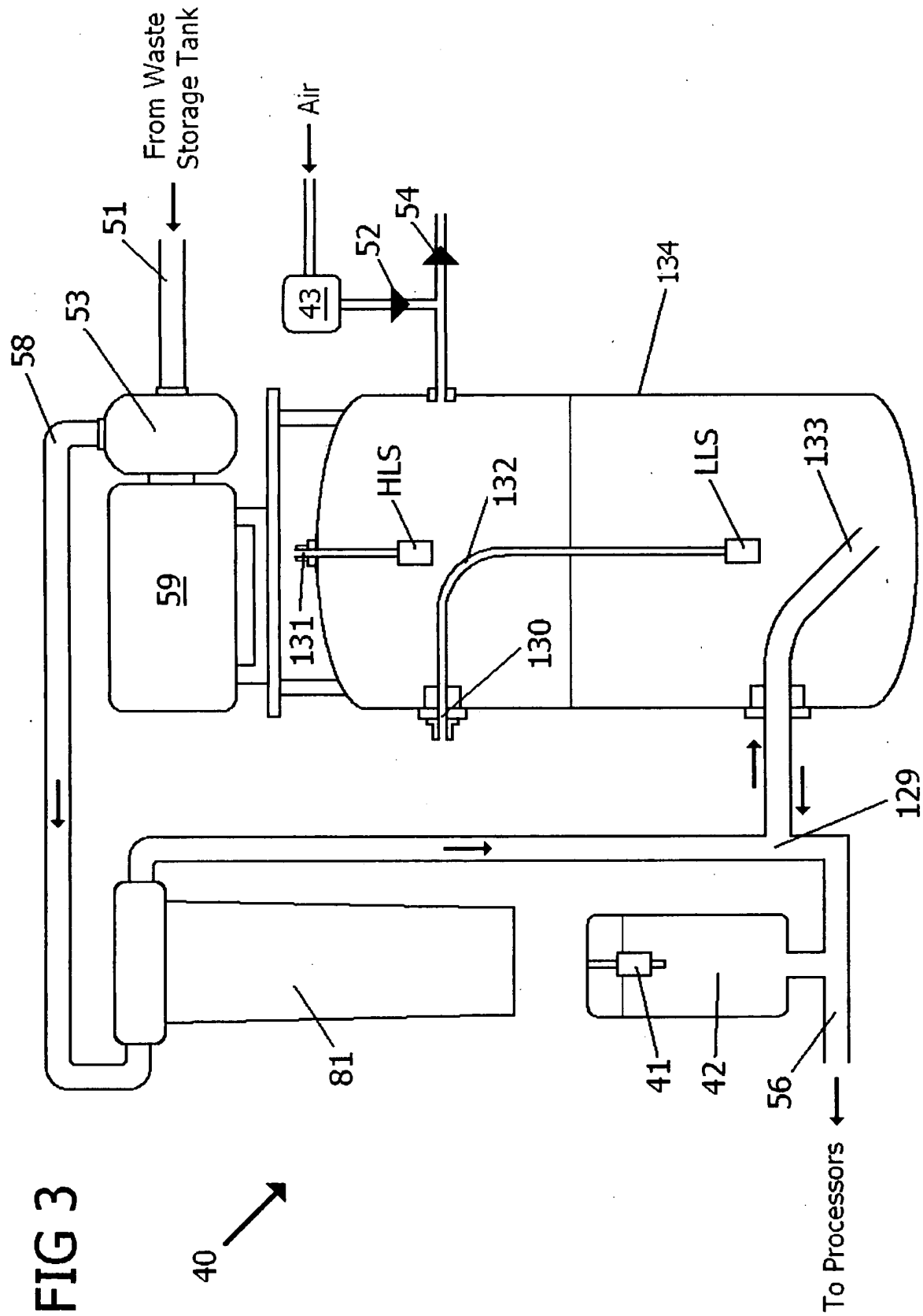
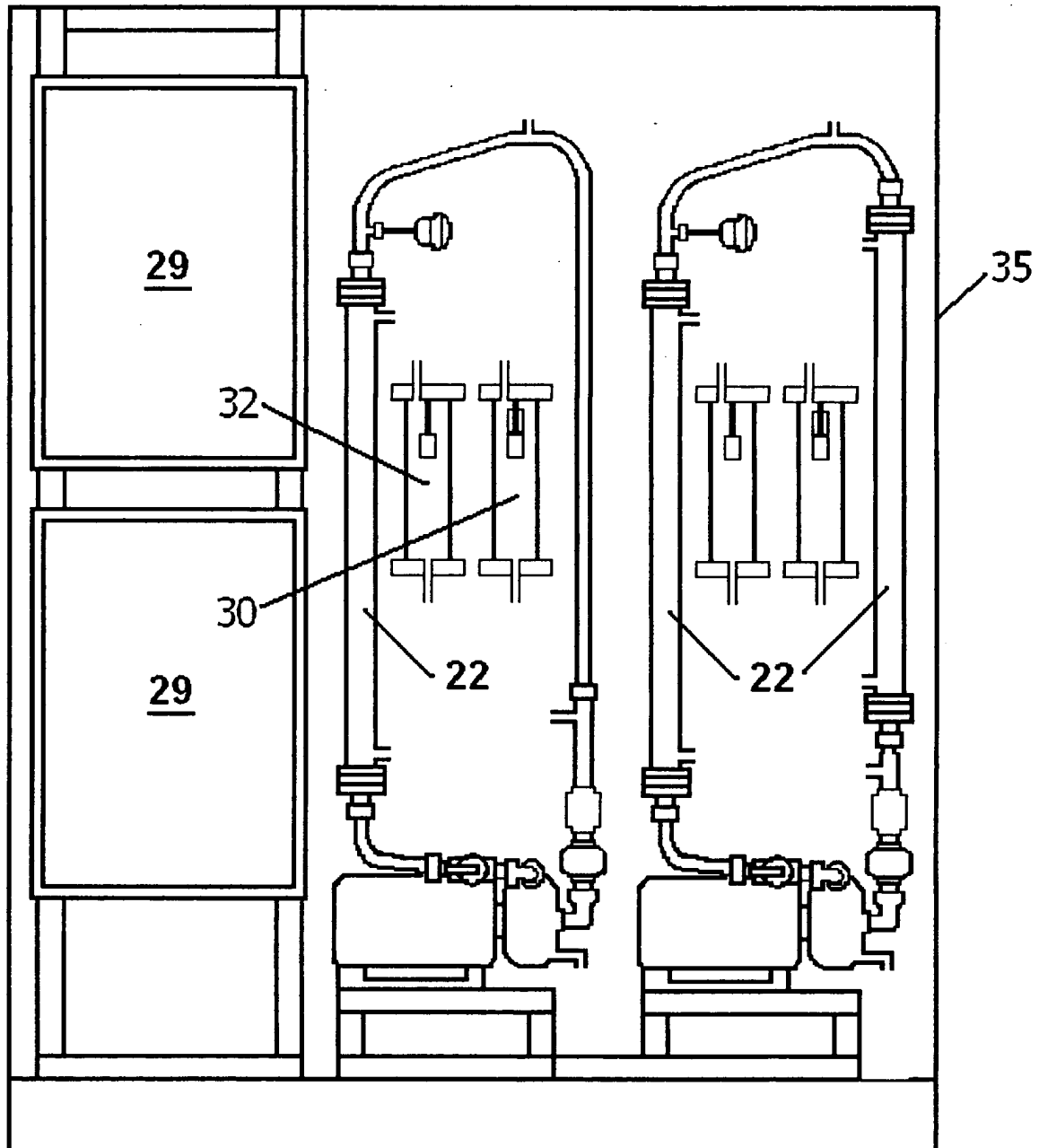


FIG 2





**FIG 4A**



**FIG 4B**

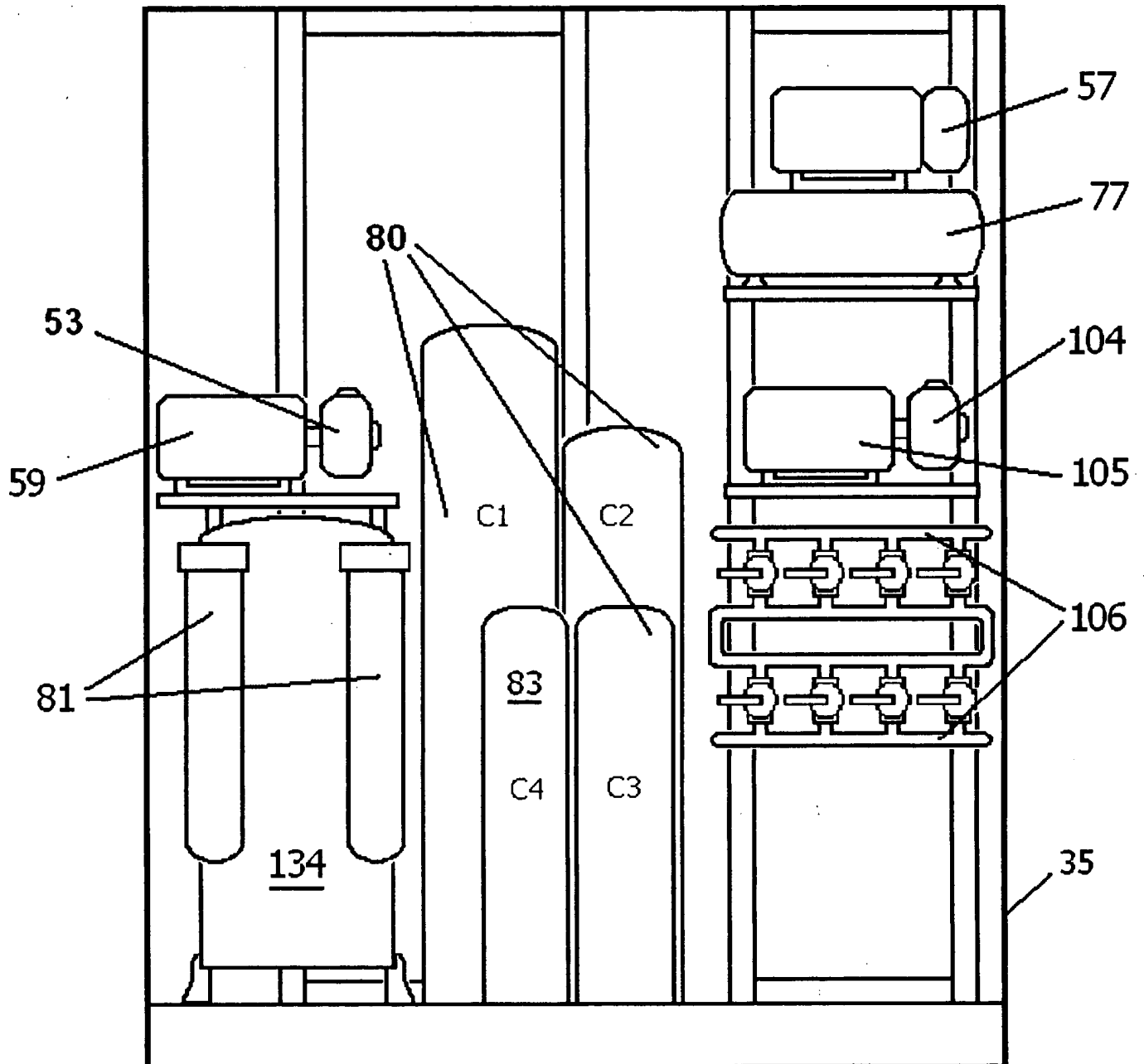
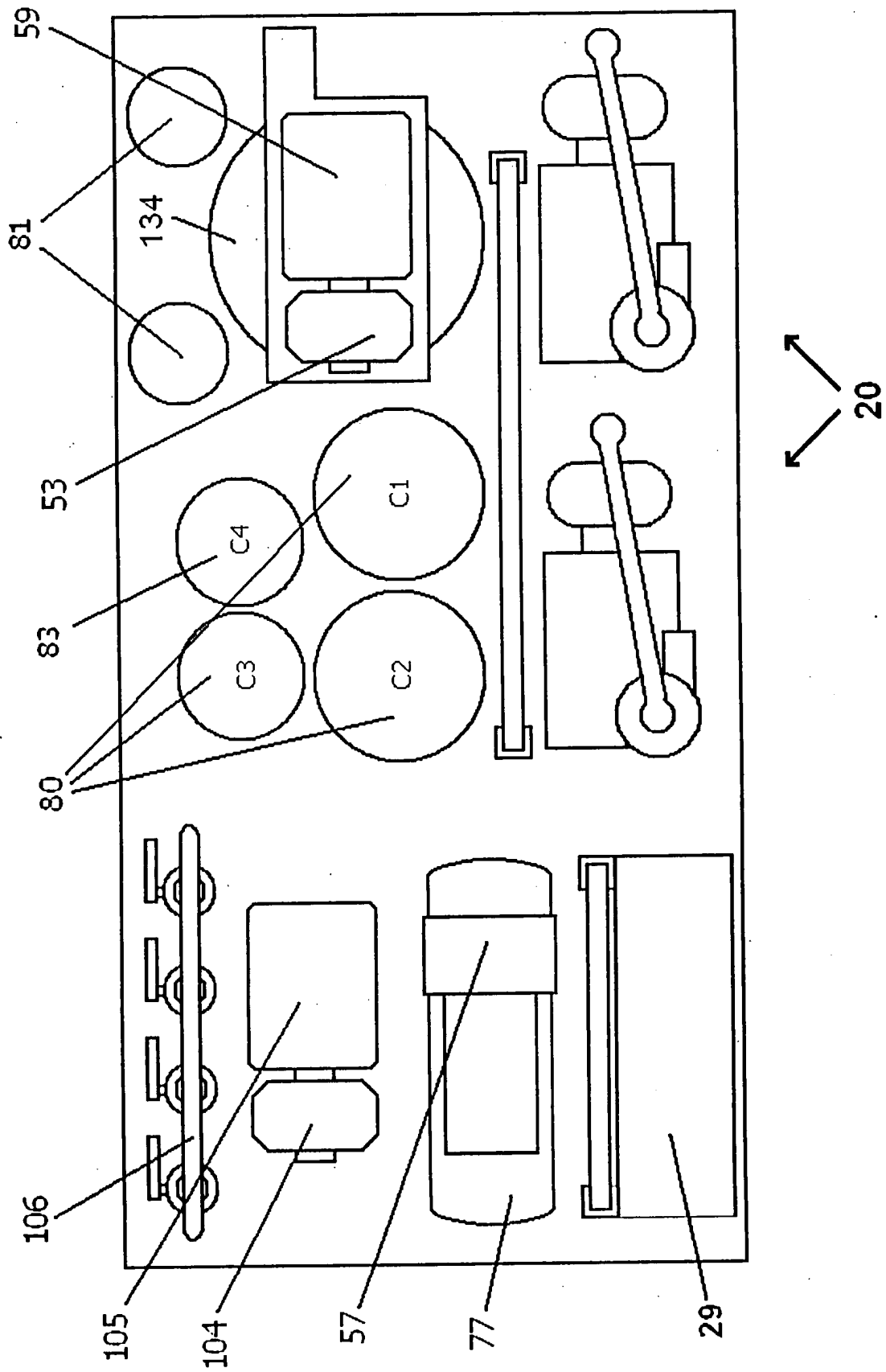


FIG 5



**FIG 6**

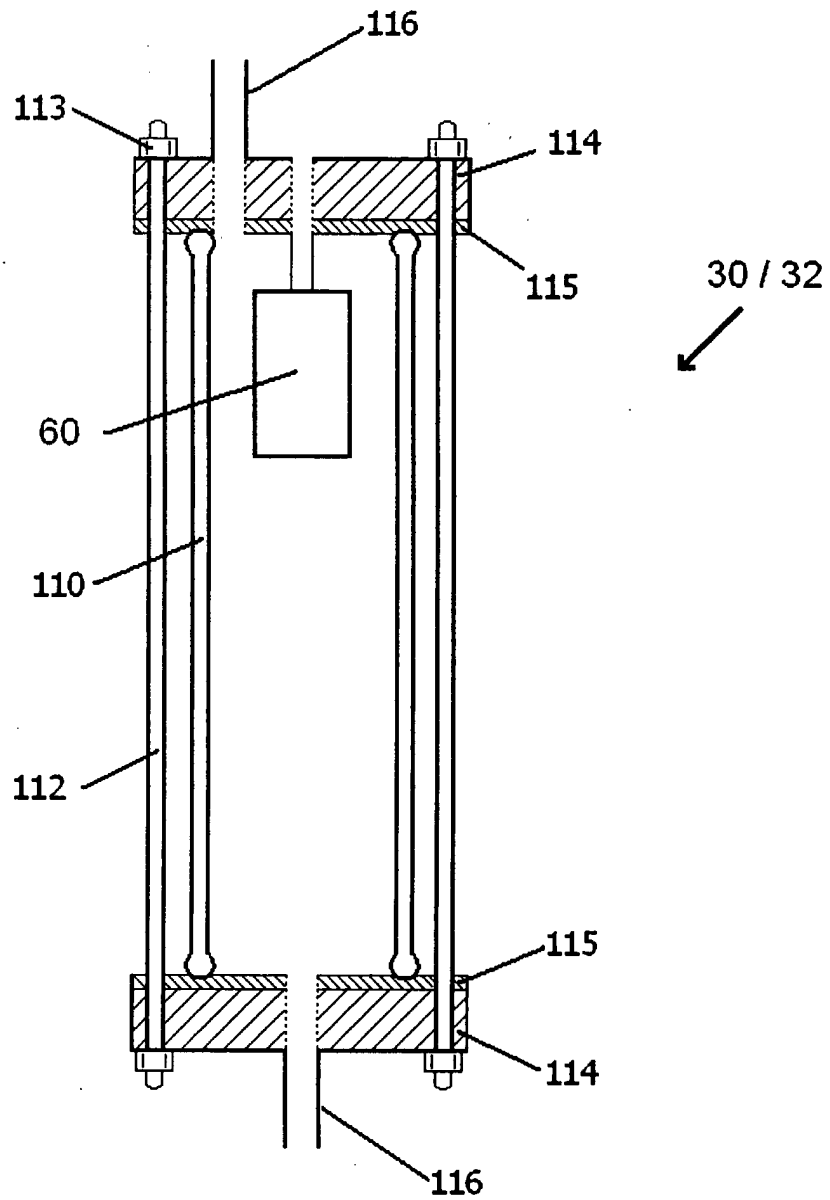


FIG 8 Process Start-up

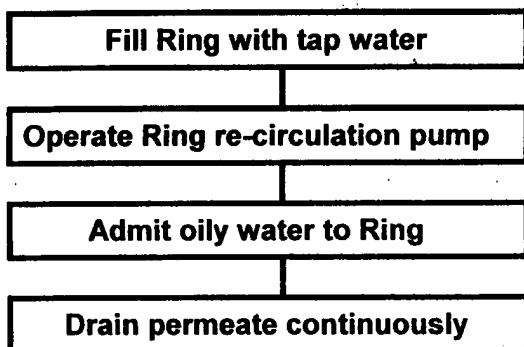


FIG 11 Remove Oil From Ring

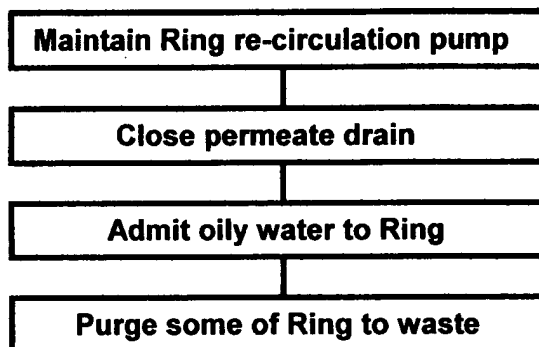


FIG 9 Process Re-start

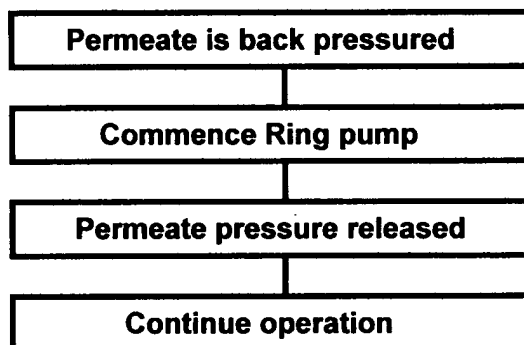


FIG 12 Cleaning of Filter Element

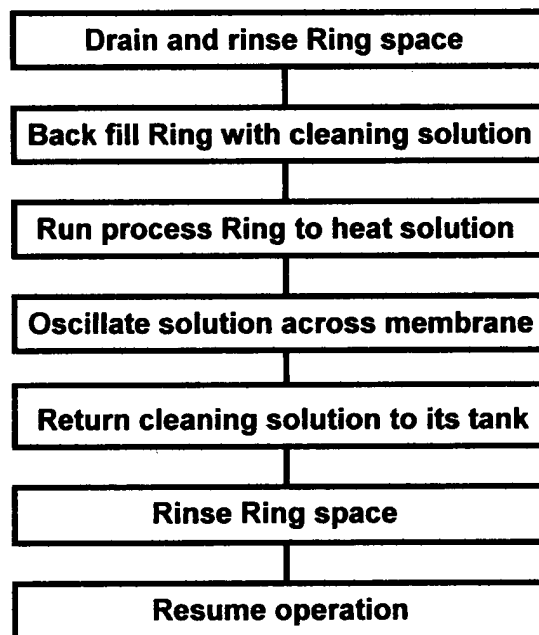


FIG 10 Closing Down Cycle

